

# **High Shrink Sleeves**

## Sleeves for corrosion protection of high profile joints

Canusa High Shrink Sleeves are superior performance heat shrinkable products designed for corrosion protection of flanges, casings, bell and spigot joints and other high profile couplings. High Shrink Sleeves consist of a crosslinked polyolefin backing, coated with a protective heat sensitive adhesive which effectively bonds to steel substrates and common pipeline coatings including polyethylene and fusion bonded epoxy.

#### Flexible & Reliable Installation

High Shrink products are available in three different configurations for flexibility of installation.

- The patented Wrapid Sleeve<sup>™</sup>(WS) incorporates a one-piece pre-attached closure strip that has been factory applied resulting in quick and reliable field installation.
- The CanusaWrap™ (CW) configuration is supplied in a bulk roll, with separate closure seals, providing just-in-time customized lengths. This flexibility results in reduced inventories and cost savings on the job site.
- The CanusaTube™ (CT) consists of a unique tubular configuration that has been factory constructed, resulting in quick and reliable field installation.

### **Long-Term Corrosion Protection**

 Once installed, the High Shrink Sleeve products have excellent structural integrity, and provide the substrate with durable protection against mechanical and chemical attack. The high performance crosslinked backing provides superior abrasion resistance and can be engineered for regular or high stress environments. In combination with Canusa's high performance adhesives, the High Shrink Sleeve provides excellent resistance to cathodic disbondment resulting in effective long term corrosion protection.





## **Applications**



Couplings



**Flanges** 



**Tyton Joints** 



Step-Down Joints



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Operating Characteristics	Test Method	K-60	PMOF	PMA
Pipeline Operating Temp.		Up to 60°C (140°F)	Up to 50°C (122°F)	Up to 50°C (122°F)
Minimum Installation Temp.		65°C (150°F)	50°C (122°F)	60°C (140°F)
Main Line Coating Compatibility		PE, PP, FBE, PU, AE, CTE	PE, PU, FBE	PE, PU, FBE
Adhesive Properties				
Softening Point	ASTM E28	87°C 91°C		72°C
Lap Shear Strength	ISO 21809-3	35 N/cm <sup>2</sup>	30 N/cm <sup>2</sup>	60 N/cm <sup>2</sup>
Backing Properties				
Tensile Strength	ASTM D638	20 MPa	20 MPa	20 MPa
Elongation	ASTM D638	600%	600%	600%
Hardness	ASTM D2240	46 Shore D	46 Shore D	46 Shore D
Volume Resistivity	ASTM D257	10 <sup>17</sup> ohm-cm	10 <sup>17</sup> ohm-cm	10 <sup>17</sup> ohm-cm
Sleeve Properties				
Adhesion Strength @ 23°C	ISO 21809-3	15 N/cm	70 N/cm	10 N/cm
Impact Strength	ISO 21809-3	5 J/mm	5 J/mm	5 J/mm
Cathodic Disbondment	ASTM G8	8 mm rad	13 mm rad	13 mm rad
Low Temp. Flexibility	ASTM D2671	-14°C	-14°C	-32°C
DIN Approval	DIN 30 672	Class C30	-	Class C50

Product Selection Guide							
Pipe Diameter	Coupling O	Flange DIN 2633 PN 16		Bell & Spigot (Tyton)			
DN 25 1"	PMA 70/25, 50/20	-	-	For K-60 HS70, cut the sleeve to the circumference of the bell profile + 100mm. Approximate lengths are shown			
DN 32/40 11/2"	PMA 90/30	-	-				
DN 50 2"	PMA 120/40	K-60 HS200 185/65	-				
DN 65 2.5"	PMA 120/40	K-60 HS200 185/65	PMOF 200/70				
DN 80 3"	PMA 170/80	K-60 HS200 200/70	PMOF 240/90	K-60 HS150 CT 170/85	K-60 HS70 600 mm		
DN 100 4"	PMA 200/100	K-60 HS200 220/80	PMOF 240/90	K-60 HS150 CT 230/105, 200/100	K-60 HS70 650 mm		
DN 125 5"	PMA 255/130	K-60 HS200 315/110	PMOF 300/110	K-60 HS70 CT 230/105, 200/100	K-60 HS70 725 mm		
DN 150 6"	PMA 255/130	K-60 HS200 315/110	PMOF 300/110	K-60 HS70 CT 260/160, 270/160	K-60 HS70 800 mm		
DN 200 8"	PMA 425/210	K-60 HS200 340/120	PMOF 360/130	K-60 HS70 CT 310/195, 335/205	K-60 HS70 1000 mm		
DN 250 10"	K-60 HS70 1500 mm	K-60 HS70 1400 mm	PMOF 470/170	K-60 HS70 CT 380/230, 395/255	K-60 HS70 1200 mm		
DN 300 12"	K-60 HS70 1700 mm	K-60 HS70 1600 mm	PMOF 470/170	K-60 HS70 CT 420/265, 455/285	K-60 HS70 1350 mm		
DN 400 16"	K-60 HS70 1950 mm	K-60 HS70 2100 mm	-	-	K-60 HS70 1700 mm		
DN 500 20"	K-60 HS70 2250 mm	K-60 HS70 2300 mm	-	-	K-60 HS70 2000 mm		

For pipe diameters > DN 500 (20"), consult your Canusa representative.

Since 1967, Canusa-CPS has been a leading developer and manufacturer of specialty pipeline coatings for the sealing and corrosion protection of pipeline joints and other substrates. Canusa-CPS high performance products are manufactured to the highest quality standards and are available in a number of configurations to accommodate many specific project applications.

The product information shown here is intended as a guide for standard products.

Consult your Canusa representative for specific projects or unique applications.



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#### Canusa-CPS is registered to ISO 9001:2008

Canusa warrants that the product conforms to its chemical and physical description and is appropriate for the use stated on the product data sheet when used in compliance with Canusa's written instructions. Since many installation factors are beyond our control, the user shall determine the suitability of the products for the intended use and assume all risks and liabilities in connection therewith. Canusa's liability is stated in the standard terms and conditions of sale. Canusa makes no other warranty either expressed or implied. All information contained in this data sheet is to be used as a guide and is subject to change without notice. This data sheet supersedes all previous data sheets on this product. E&OE

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