# **XCS**

# Protective Coating for Extreme Conditions, including Cold Weather Applications and Rehabilitation of Pipe Coating

XCS Extreme Condition System utilizes a crosslinked polyolefin backing, coated with a protective heat activated adhesive which effectively bonds to most substrates and common pipeline coatings. XCS is designed to protect live, flowing pipelines where pre-heating of the substrate is not possible. XCS is also designed for cold weather application, as well as custom application and usage. These sleeves are supplied with a black backing that is stabilized against ultra-violet degradation.

### **Assured Protection**

- XCS is made from materials that provide high electrical resistivity, resistance to corrosive environments, low water absorption, low moisture permeability and an effective bond to both the steel surface and to common pipeline coatings.
- When the sleeve is heated, the adhesive is transformed into an amorphous, low viscosity liquid, which has excellent bonding to the substrates.

### Flexible & Reliable Installation

- XCS sleeves are available in widths up to 36" (900mm) and can be applied in overlapping sleeve segments along the pipe length, or as a standard field joint coating.
- XCS is available as one-piece wraparound sleeves or as a bulk roll with a separate closure for greater flexibility.

### No Pre-Heat

- XCS sleeves can be used to coat live lines operating between 10°C (50°F) and 50°C (122°F).
- No preheat is necessary for ambient temperature installations.





## **Applications**



Repair & Rehab



Mainline Coating



Live Lines



Low Temperature

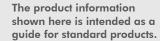




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**Sleeve Operating Characteristics XCS** Pipeline Operating Temp. Up to 50°C (122°F) Minimum Installation Temp. Not Applicable PE, PP, FBE, PU, Coal Main Line Coating Compatibility Tar, Bitumen, Asphalt **Adhesive Properties Test Method Typical Properties** Softening Point ASTM E28 110°C Lap Shear DIN 30 672 13 N/cm<sup>2</sup> **Backing Properties** Tensile Strength ASTM D638 24 MPa ASTM D638 700% Elongation Hardness **ASTM D2240** 48 Shore D  $10^{17} \ ohm\text{-cm}$ Volume Resistivity ASTM D257 **Sleeve Properties ASTM D1000** Adhesion Strength @ 23°C 40 N/cm Impact Resistance DIN 30 672 pass Indentation Resistance DIN 30 672 pass Cathodic Disbondment @ 23°C, 28 days ASTM G8 8 mm rad **Thickness** 0.6 mm 0.9 mm 1.1 mm Backing (nominal thickness as supplied) (0.025'')(0.035'')(0.045'')1.1 mm 1.4 mm 1.5 mm Adhesive (nominal thickness as supplied) (0.045'')(0.055'')(0.060'')

Since 1967, Canusa-CPS has been a leading developer and manufacturer of specialty pipeline coatings for the sealing and corrosion protection of pipeline joints and other substrates. Canusa-CPS high performance products are manufactured to the highest quality standards and are available in a number of configurations to accommodate many specific project applications.



Consult your Canusa representative for specific projects or unique applications.



# Canusa-CPS A division of ShawCor Ltd.

#### **Head Office**

25 Bethridge Rd. Toronto, ON M9W 1M7 Canada

Tel: +1 416 743 7111 Fax: +1 416 743 5927

#### Canada

Suite 3200, 450 - 1st Street S.W. Calgary, AB T2P 5H1 Canada

Tel: +1 403 218 8207 Fax: +1 403 264 3649

#### **Americas**

2408 Timberloch Place, Building C-8 The Woodlands, TX 77380 USA

Tel: +1 281 367 8866 Fax: +1 281 367 4304

### Europe, Middle East, Africa & Russia

Unit 3, Sterling Park, Gatwick Road, Crawley, West Sussex RH10 9QT United Kingdom

Tel: +44 1293 541254 Fax: +44 1293 541777

#### Asia-Pacific

101 Thomson Road, #11-03 United Square 307591 Singapore Tel: +65 6749 8918

Fax: +65 6749 8919

# Canusa-CPS is registered to ISO 9001:2008

Canusa warrants that the product conforms to its chemical and physical description and is appropriate for the use stated on the product data sheet when used in compliance with Canusa's written instructions. Since many installation factors are beyond our control, the user shall determine the suitability of the products for the intended use and assume all risks and liabilities in connection therewith. Canusa's liability is stated in the standard terms and conditions of sale. Canusa makes no other warranty either expressed or implied. All information contained in this data sheet is to be used as a guide and is subject to change without notice. This data sheet supersedes all previous data sheets on this product. E&OE

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